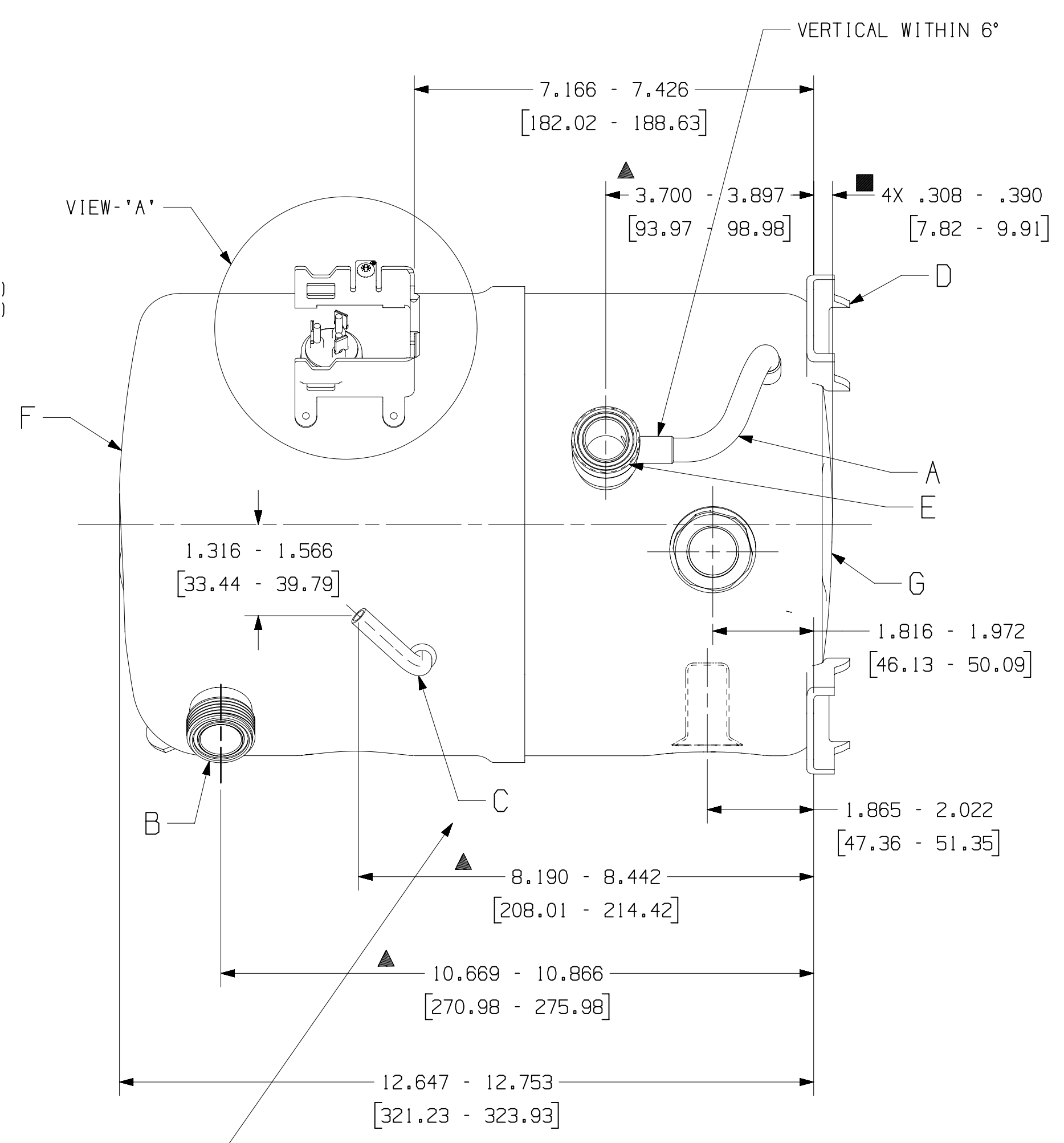
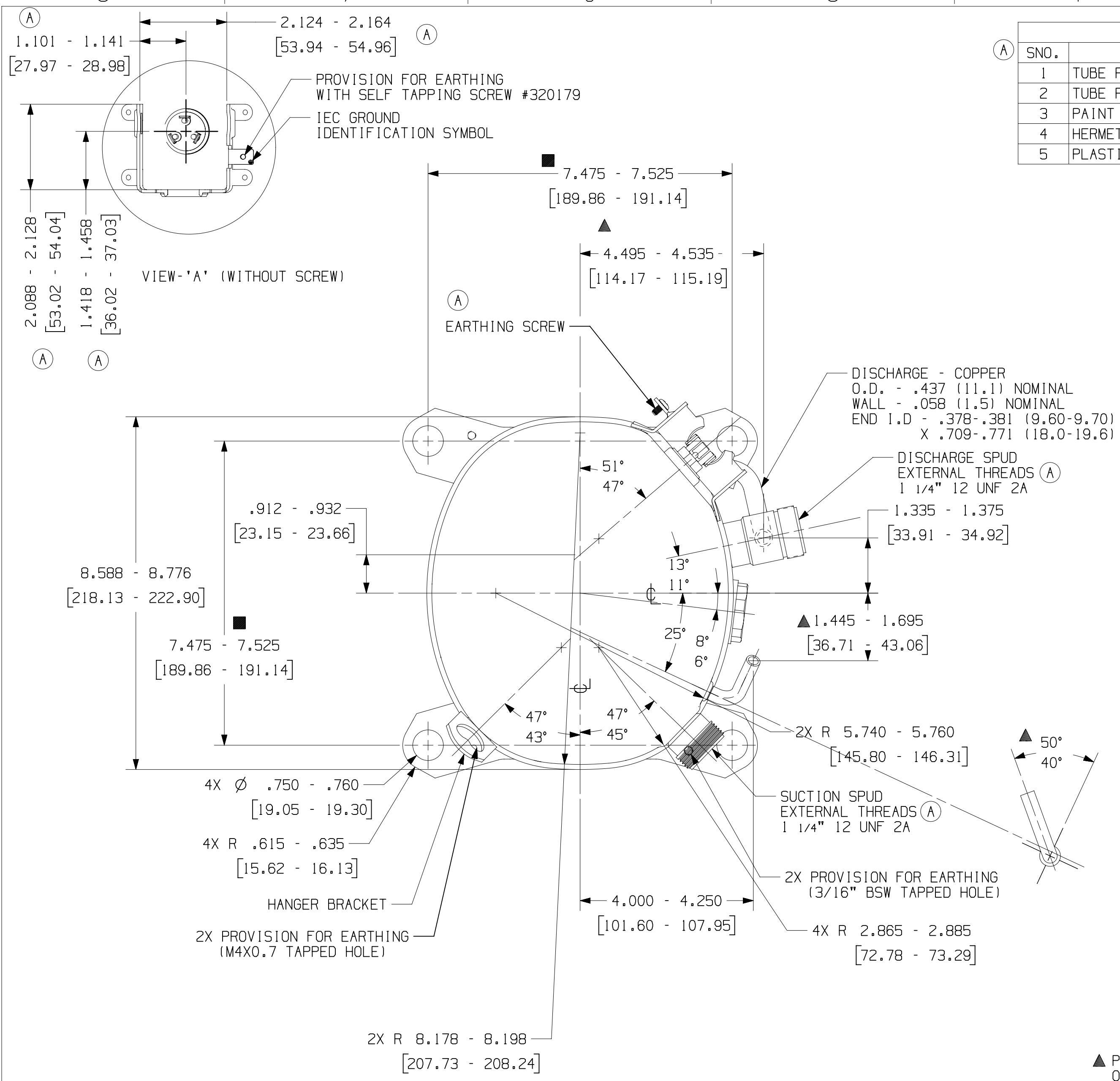


PROTECTIVE PARTS		
SNO.	NAME	ITEM CODE
1	TUBE PLUG_PROCESS (I.D. 0.250)	701-10014
2	TUBE PLUG (3/4" ID ELBOW)	14955535
3	PAINT PROTECTION CAP - 1.5	CLM1PRO135
4	HERMETIC TERMINAL GUARD (3-PH)	108-10186
5	PLASTIC CAP FOR SPUD MODELS	108-10098



▲ PROCESS - COPPER
O.D. - .349 (8.9) NOMINAL
WALL - .047 (1.2) NOMINAL

NOTE:
DIMENSIONING = INCHES OR INCHES (MILLIMETERS)
MILLIMETERS

- NOTES:
- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
 - SEE SPEC. "A-B" FOR PROCESSING.
 - SEE DWG. #HA-10403 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND SHOCKLOOP IN LOWER HOUSING.
 - SIGHT GLASS TIGHTENING TORQUE 400 - 500 KG-CM (40 - 50 N-m).
 - PROTECTIVE PARTS ARE NOT REPRESENTED IN THE DRAWING, THEY ARE SHOWN IN THE TABLE.
 - COMPRESSOR ACCESSORIES ARE NOT REPRESENTED IN THE DRAWING.
 - MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

A	14954511
B	14954514
C	580-10110
D	AWX-2102-02
E	122-10196
F	HA-10420
G	HA-10403

3D,VNX10

ENGLISH

Q.A. SYMBOLS

- ★ = CATEGORY I
- ▲ = CATEGORY II
- = CATEGORY III
- = CATEGORY IV

FH2

REV	DATE	DESCRIPTION	BY	CHKD	APPD	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
4D	EC91607	PROTECTIVE COVER, REMOVED FROM THE VIEW.				1:2 & NOTED	
4F		ADDED PROTECTIVE COVER FROM THE VIEW.					
5C		ADDED PROTECTIVE COVER FROM THE VIEW.					
7E		ADDED EARTHING SCREW					
8A		ADDED EARTHING SCREW					
8B		ADDED EARTHING SCREW					
8C		ADDED EARTHING SCREW					
8F		ADDED EARTHING SCREW					

DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE TO BE TAKEN FROM THE DRAWING. DIMENSIONS SHOWN IN PARENTHESES ARE FOR INFORMATION ONLY. DIMENSIONS IN PARENTHESES ARE NOT TO BE USED FOR FABRICATION. DIMENSIONS IN PARENTHESES ARE NOT TO BE USED FOR FABRICATION. DIMENSIONS IN PARENTHESES ARE NOT TO BE USED FOR FABRICATION.

DIS. CODE: - -

NAME: SALES COMPRESSOR

DWN. PHANI 06AUG19

CK. ON FILE

APR. ON FILE

SCALE: 1:2 & NOTED

MATERIAL: NOTED

TECUMSEH PRODUCTS INDIA PVT. LTD. BALLABGARH, INDIA

DRAWING NO. DCFH701